

3M SCOTCHLITE

Pro-Patch Heat Applied Transfers

3M 8725 Scotchlite Pro-Patch heat applied patches are created out of 3M 8725 heat transfer film and a polyurethane heat transfer film, designed to enhance the visibility of the end user in low-light conditions and day-light conditions. It is composed of wide angle, exposed retro-reflective lenses. These are silver reflective and regular wash. They out-perform reflective graphic transfers and are certified for no harmful substances, and are free from PVC, plasticizers, and heavy metals. 3M 8725 is CSA-Z96-09, ANSI 107, and EN 471 compliant. 3M 8725 Pro-Patch heat applied patches allow you to create professional, personalized garments quickly, easily and cost-effectively. Available as piece goods (no minimum purchase requirement).

Application Instructions

Heat Transfer Machine Settings:
Temperature: 325-350°F (165-177°C)
Pressure: 60-80 PSI or 4-6 bar (Firm)

Step 1:

Preheat garment/panel 10-15 seconds prior to application of transfer.

Step 2:

Place heat transfer onto garment/panel. Cover with kraft or teflon paper. Using heat transfer settings, apply transfer for 8 -10 seconds.

Step 3:

Let garment/panel cool down to room temperature. Remove heat transfer liner carefully.

Step 4:

Cover transfer with teflon paper and apply for another 10 seconds.

Recommended Fabrics:

100% Cotton
100% Polyester
Poly/cotton Blends
Polyester knits and mesh
Un-coated nylons

Care Instructions:

Machine wash using mild detergent.
Wash temperature should not exceed 140°F (60°C)
Do not use bleach.
Dry at normal setting on household machines.
Dry clean.
Do not commercial launder.
Do not iron directly onto heat transfer.

ALL GUIDELINES AND TECHNICAL INFORMATION ARE BASED ON WHAT WE BELIEVE TO BE ACCURATE. HOWEVER WE CANNOT GUARANTEE PERFORMANCE OF THE PRODUCT NOT UNDER THE MANUFACTURER'S CONTROL. PLEASE DETERMINE THE SUITABILITY OF THE PRODUCT FOR ITS END USE. THE USER ASSUMES ALL RISK AND LIABILITY WITH RESPECT TO THE USE OF THIS PRODUCT. WE WILL ONLY REPLACE GOODS DETERMINED BY THE SELLER AND MANUFACTURER AS DEFECTIVE.

AUTHORIZED CONVERTER
AND DISTRIBUTOR

3M Scotchlite™
Reflective Material
Matériau réfléchissant



POLICE



Copyright © 2017

**Block Bindings
& Interlinings Ltd**

9500 Rue Meilleur, Suite 402
Montreal, Quebec H2N 2B7
T. (514) 381-7493
F. (514) 381-6725