

3M SCOTCHLITE

8725 Silver Reflective Heat Transfers

3M 8725 Scotchlite Heat Transfers are created out of 3M 8725 silver reflective heat transfer film, designed to enhance the visibility of the end user in low-light conditions and day-light conditions. It is composed of wide angle, exposed retro-reflective lenses and a polyester heat activated adhesive. 8725 is silver reflective and regular wash. They out-perform reflective graphic transfers and are certified for no harmful substances, and are free from PVC, plasticizers, and heavy metals. 3M 8725 is CSA-Z96-09, ANSI 107-2010, and EN 471 compliant. 50 washes and 50 dry clean cycles. 3M 8725 heat transfers allow you to create professional, personalized garments quickly, easily and cost-effectively. Available as transfers (no minimum purchase requirement) and roll good form (minimum purchase of 1 roll - 24" x 5 yds).

Application Instructions

Heat Transfer Machine Settings:

Temperature: 325-350°F (165-177°C)

Pressure: 60-80 PSI or 4-6 bar (Firm)

Step 1:

Preheat garment/panel 10-15 seconds prior to application of transfer.

Step 2:

Place heat transfer onto garment/panel. Cover with kraft or teflon paper. Using heat transfer settings, apply transfer for 10-20 seconds.

Step 3:

Let garment/panel cool down to room temperature. Remove heat transfer liner carefully.

Recommended Fabrics:

100% Cotton
100% Polyester
Poly/cotton Blends
Polyester knits and mesh
Un-coated nylons

Care Instructions:

Machine wash using mild detergent.
Wash temperature should not exceed 140°F (60°C)
Do not use bleach.
Dry at normal setting on household machines.
Dry clean.
Do not commercial launder.
Do not iron directly onto heat transfer.

AUTHORIZED CONVERTER
AND DISTRIBUTOR

3M Scotchlite™

Reflective Material
Matériau réfléchissant



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