

# 3M SCOTCHLITE

## 9720 Silver Reflective Heat Transfers

3M 9720 Scotchlite Heat Transfers are created out of 3M 9720 silver reflective heat transfer film, designed to enhance the visibility of the end user in low-light conditions and day-light conditions. It is composed of wide angle, exposed retro-reflective lenses and a polyester heat activated adhesive. 9720 silver reflective and industrial wash. They out-perform reflective graphic transfers and are certified for no harmful substances, and are free from PVC, plasticizers, and heavy metals. 3M 9720 is CSA-Z96-09, ANSI 107-2010, and EN 471 compliant. 50 washes and 50 dry cleaning cycles. 3M 9720 heat transfers allow you to create professional, personalized garments quickly, easily and cost-effectively. Available as transfers (no minimum purchase requirement) and roll good form minimum purchase of 1 roll - 12" x 5 yds).

### Application Instructions

Heat Transfer Machine Settings:

Temperature: 325-350°F (165-177°C)

Pressure: 60-80 PSI or 4-6 bar (Firm)

#### Step 1:

Preheat garment/panel 10-15 seconds prior to application of transfer.

#### Step 2:

Place heat transfer onto garment/panel. Cover with kraft or teflon paper. Using heat transfer settings, apply transfer for 20 seconds.

#### Step 3:

Let garment/panel cool down to room temperature. Remove heat transfer liner carefully.

### Recommended Fabrics:

100% Cotton

100% Polyester

Poly/cotton Blends

Polyester knits and mesh

Un-coated nylons

### Care Instructions:

No solvenated surfactants, chlorine or perborate bleach, low to medium alkaline detergents.

Wash temperature should not exceed 165°F (70°C)

Tumble dry, maximum exhaust temp 195°F (90°C)

Dry clean.

Tunnel dry, maximum inlet temp 320°F (160°C)

Do not iron directly onto heat transfer.

ALL GUIDELINES AND TECHNICAL INFORMATION ARE BASED ON WHAT WE BELIEVE TO BE ACCURATE. HOWEVER WE CANNOT GUARANTEE PERFORMANCE OF THE PRODUCT NOT UNDER THE MANUFACTURER'S CONTROL. PLEASE DETERMINE THE SUITABILITY OF THE PRODUCT FOR ITS END USE. THE USER ASSUMES ALL RISK AND LIABILITY WITH RESPECT TO THE USE OF THIS PRODUCT. WE WILL ONLY REPLACE GOODS DETERMINED BY THE SELLER AND MANUFACTURER AS DEFECTIVE.

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