

# PRO-CUT SubBlock Heat Transfers

Pro-Print SubBlock Heat Transfers are created out of a durable, polyurethane based material, soft hand, highly flexible, gloss finish and scratch, crack, fade and UV resistant. They are produced with a special blackout layer that prevents dye migration from dyed polyester fabrics. It has excellent opacity which allows for the printing of graphics onto white, light coloured or dark coloured fabrics with no colour changes. These heat transfers out-perform screen-printing. They are certified for no harmful substances, and are free from PVC, plasticizers, and heavy metals. Pro-Print SubBlock Heat Transfers allow you to create professional, personalized garments quickly, easily and cost-effectively. Available as transfers (no minimum purchase requirement) and roll good form (minimum purchase of 1 roll - 20" x 30 yds). To avoid sublimation-migration, DO NOT preheat the garment.

## Application Instructions

### Heat Transfer Machine Settings:

Temperature: 300-330°F (155-165°C)

Pressure: 60-80 PSI or 4-6 bar (Firm)

### Step 1:

Place heat transfer onto garment/panel. Cover with kraft or teflon paper.  
Using heat transfer settings, apply transfer for 20 seconds.

### Step 2:

Let garment/panel cool down to room temperature. Remove heat transfer liner carefully.

## Recommended Fabrics:

100% Cotton

100% Polyester

Poly/cotton Blends

Polyester knits and mesh

## Care Instructions:

Machine wash using mild detergent.

Wash temperature should not exceed 140°F (60°C)

Do not use bleach.

Dry at normal setting on household machines.

Dry clean.

Do not commercial launder.

Do not iron directly onto heat transfer.

ALL GUIDELINES AND TECHNICAL INFORMATION ARE BASED ON WHAT WE BELIEVE TO BE ACCURATE.  
HOWEVER WE CANNOT GUARANTEE PERFORMANCE OF THE PRODUCT NOT UNDER THE  
MANUFACTURER'S CONTROL. PLEASE DETERMINE THE SUITABILITY OF THE PRODUCT FOR ITS END  
USE. THE USER ASSUMES ALL RISK AND LIABILITY WITH RESPECT TO THE USE OF THIS PRODUCT. WE  
WILL ONLY REPLACE GOODS DETERMINED BY THE SELLER AND MANUFACTURER AS DEFECTIVE.

Copyright © 2017



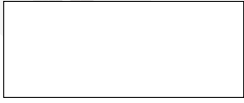
**Block Bindings  
& Interlinings Ltd**

9500 Rue Meilleur, Suite 402  
Montreal, Quebec H2N 2B7

T. (514) 381-7493

F. (514) 381-6725

# PRO-CUT SubBlock Colour Guide



WHITE



LIGHT BLUE PMS 2925C



ORANGE PMS 164C



RED PMS 187C



YELLOW 1235C



**Block Bindings  
& Interlinings Ltd**

9500 Rue Meilleur, Suite 402  
Montreal, Quebec H2N 2B7

T. (514) 381-7493

F. (514) 381-6725

\*\*\*Colours shown are approximate. The PANTONE information is for reference purposes.